Order #XXXXX - ECO-2067 Sustainable Exhibit - 10'x20' Configuration

10'

20'   Plan View

eco·systems
SUSTAINABLE EXHIBITS
YOUR BRAND. YOUR DESIGN. YOUR PLANET.
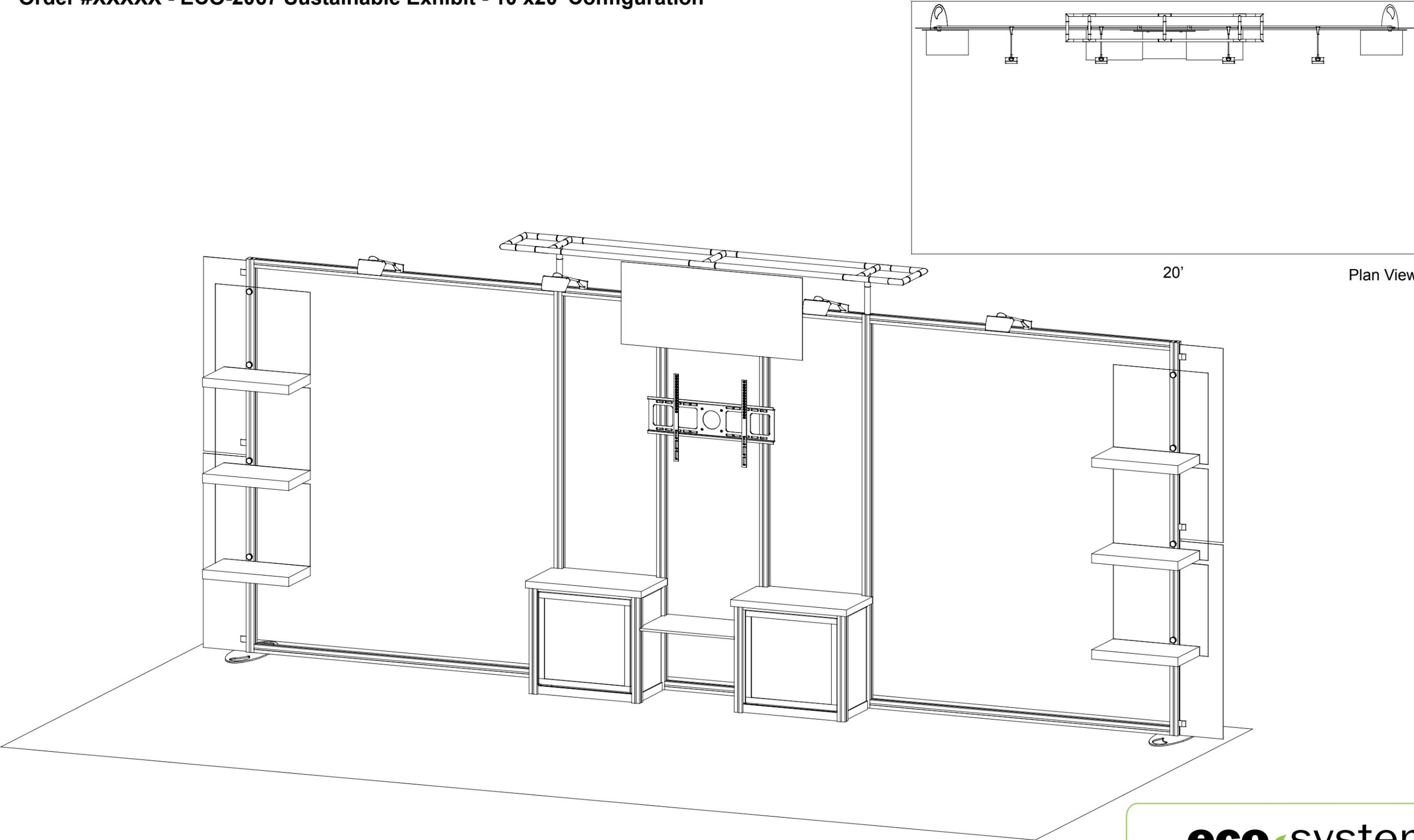
General Setup Instructions

• The setup instructions are created specifically for your configuration.

• Setup instructions are laid out sequentially in levels, including exploded
   views and a logical series of steps for assembly. We encourage you to study
   the instructions before attempting to assemble your exhibit.

Cleaning and Packing

• Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.

• Use mild cleaners and soft materials such as cotton to clean all laminates.

• Keep exhibit components away form extreme heat and long exposure to
   sun light. This will prevent warping and fading.

• Retain all packing material for ease of re-packing. This protects the exhibit
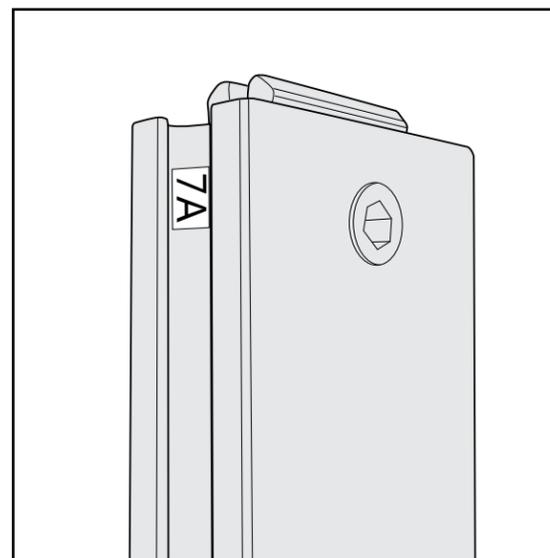   components and keeps each part organized.

Disassembling

• When disassembling exhibit, tighten all setscrews to prevent loss of hardware
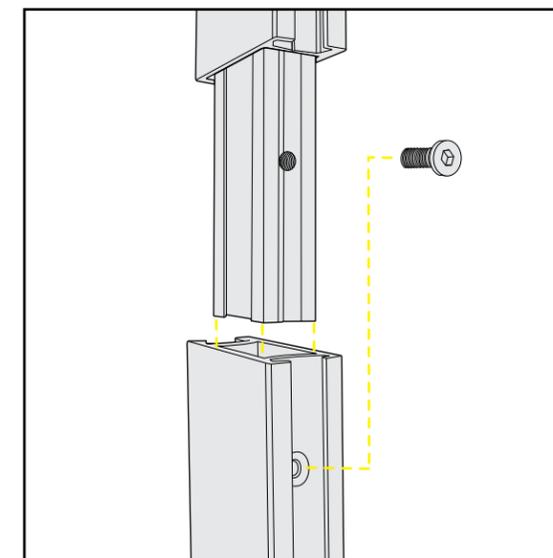   in the shipping process.
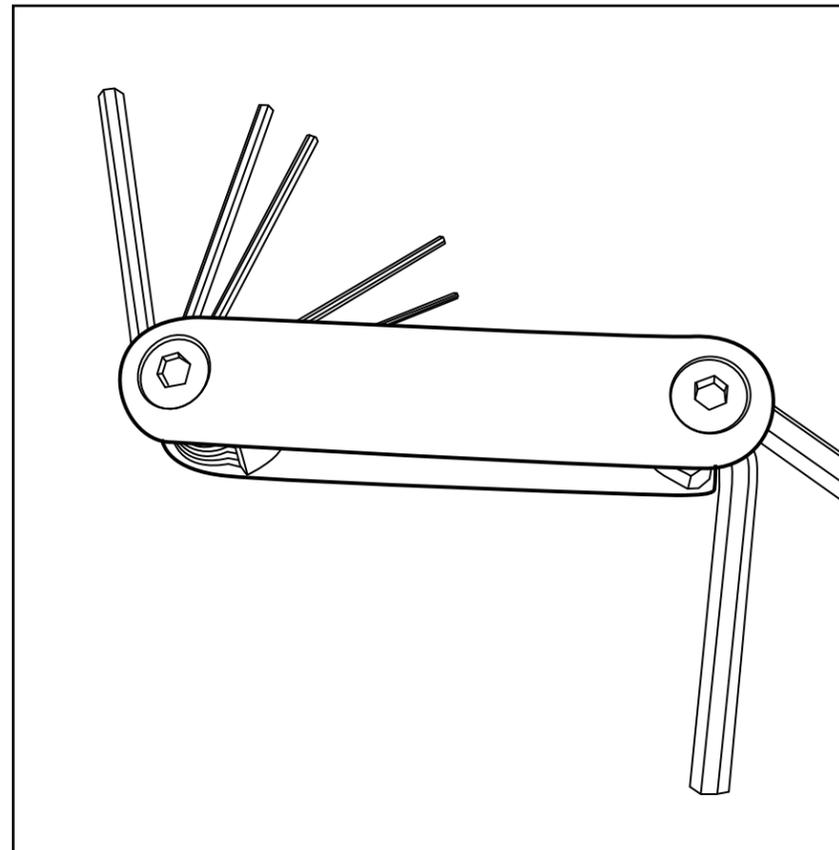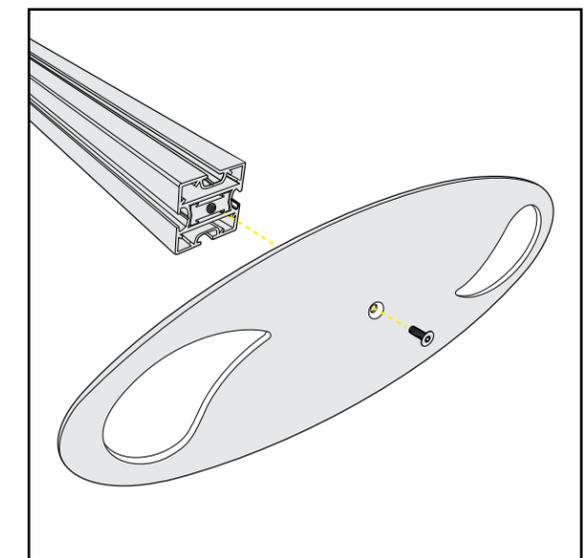
Hex Tool for Assembling Exhibit
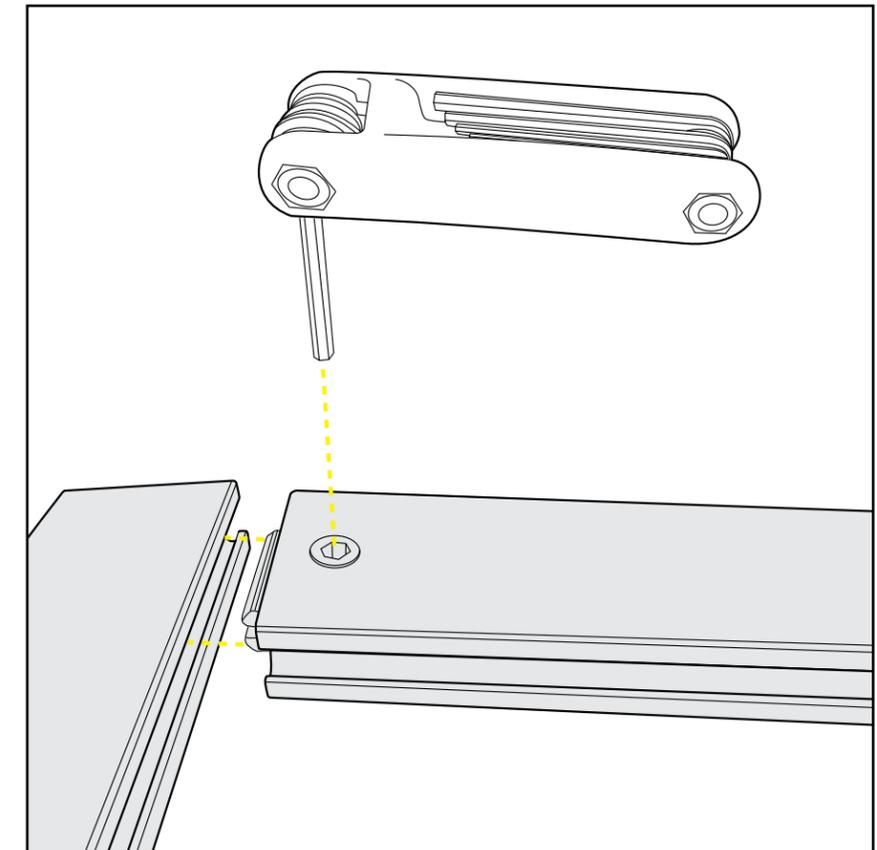
Extrusion Lock Connectors

Numbering Instructions for Setups/Packing

Inline Connection between Extrusions

Baseplate Connection for Vertical Extrusions

eco systems™
SUSTAINABLE EXHIBITS

YOUR BRAND. YOUR DESIGN. YOUR PLANET.

ECO Panel Install

1. Place ECO panel together with a vertical offset, slide down to lock connector in place.
2. Panel Corner Connectors are installed just like ECO panels. Remove by off-setting top lock clips horizontally followed by separating vertically.

SEG Graphic Install

1. Graphic is installed corners first. This allows a proportional fit around the perimeter of the extrusion.
2. Locate channels along the edge of the extrusions.
3. Fold over graphic (hiding threads) and tuck silicon edge and fabric into corners.
4. After corners are complete, slide in the rest of the graphic into channel. (From edges to center)
5. Graphic is installed. Stand back and be amazed!

eco systems™
SUSTAINABLE EXHIBITS
YOUR BRAND. YOUR DESIGN. YOUR PLANET.
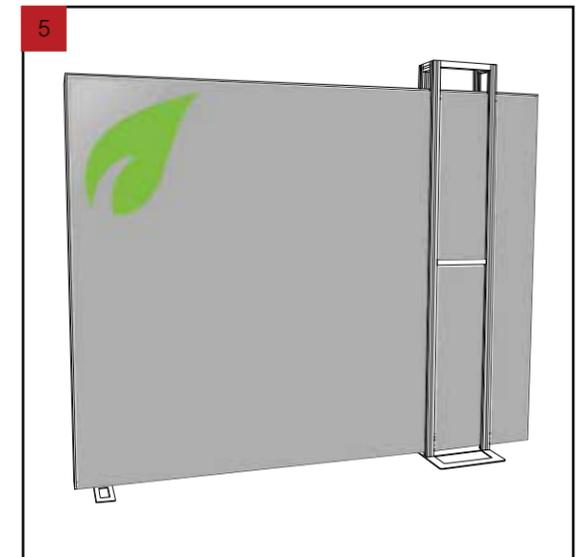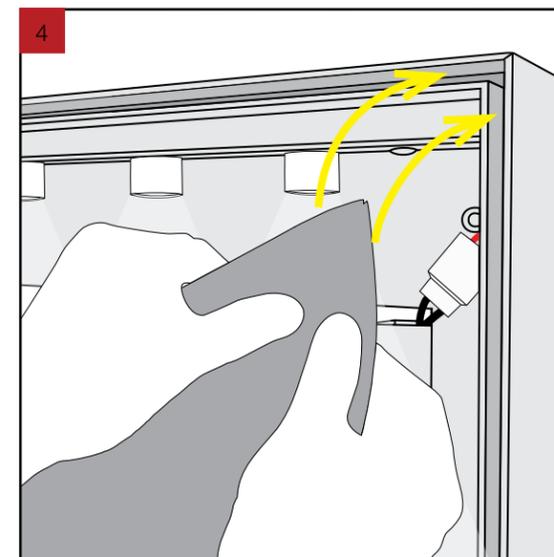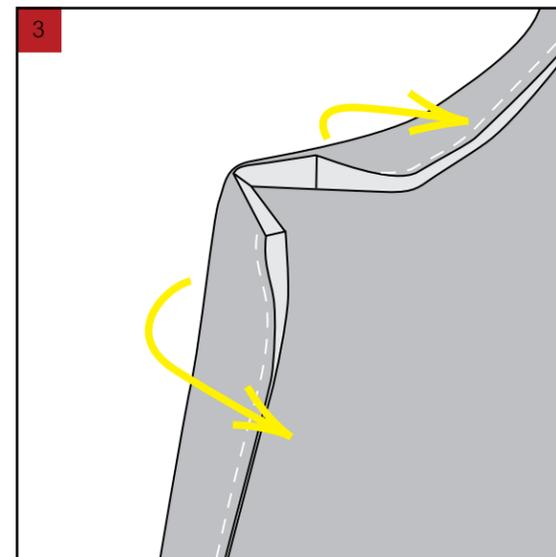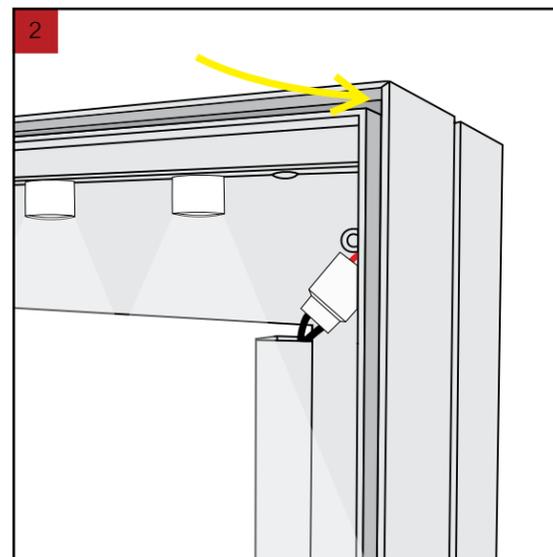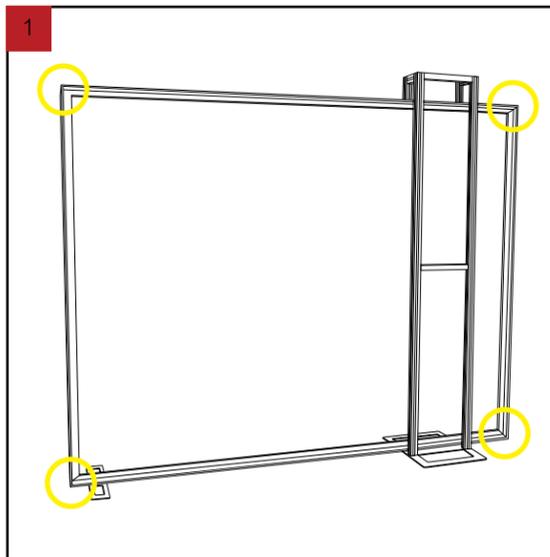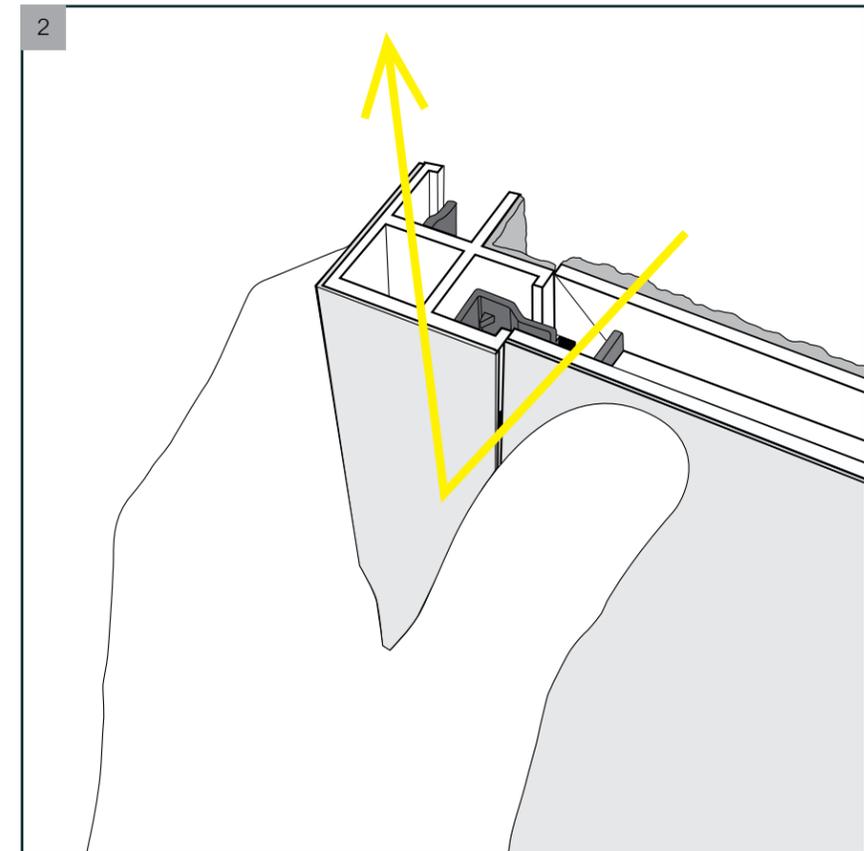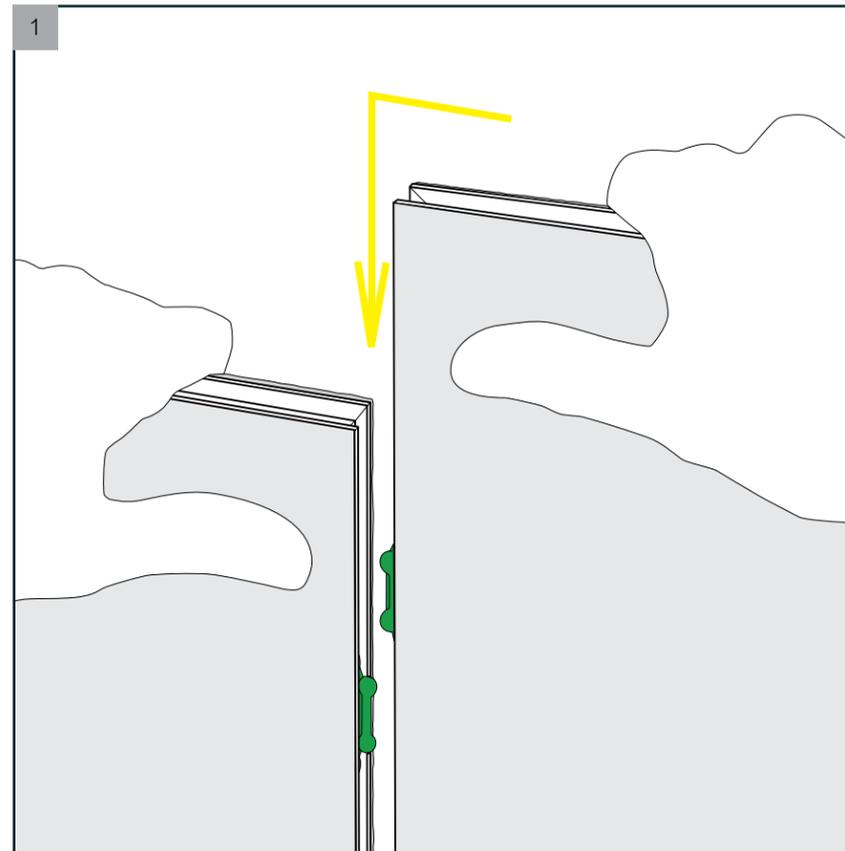
Item	Qty.	Description
1	2	Baseplate
2	1	85.75"h S44 Vertical Extrusion
3	1	86"h S44 Vertical Extrusion w/ MOD-300 Aero connector
4	1	86"h S44 Vertical Extrusion
5	1	86"h S44 Vertical Extrusion
6	1	86"h S44 Vertical Extrusion w/ MOD-300 Aero connector
7	1	85.75"h S44 Vertical Extrusion
9/9A	1/1	22"w S44 Horizontal Extrusion
10/10A	1/1	22"w S44 Horizontal Extrusion
11/11A	1/1	22"w S44 Horizontal Extrusion
12/12A	1/1	69.622"w S44 Horizontal Extrusion
19/19A	1/1	69.622"w S44 Horizontal Extrusion

Steps:
1) Install Baseplates [1] to bottom of verticals [2,7] using bolts.
2) Connect horizontals between verticals, as shown.
3) Apply fabric graphics to back of assembly, using Velcro.

When assembled

19A
Velcro: Back Bottom Edge

9A
Velcro: Back Bottom Edge

10A
Velcro: Back Bottom Edge

11A
Velcro: Back Bottom Edge

12A
Velcro: Back Bottom Edge

2 — Velcro: Back Edge
3 — Velcro: Back Edge
4 — Velcro: Back Edge
5 — Velcro: Back Edge
6 — Velcro: Back Edge
7 — Velcro: Back Edge

Velcro: Back Top Edge
19

Velcro: Back Top Edge
9

Velcro: Back Top Edge
10

Velcro: Back Top Edge
11

Velcro: Back Top Edge
12

1

1
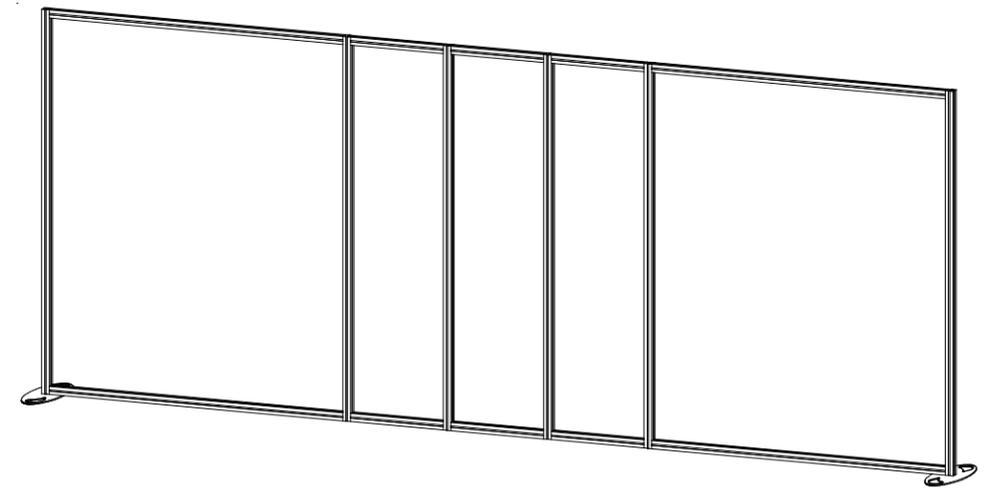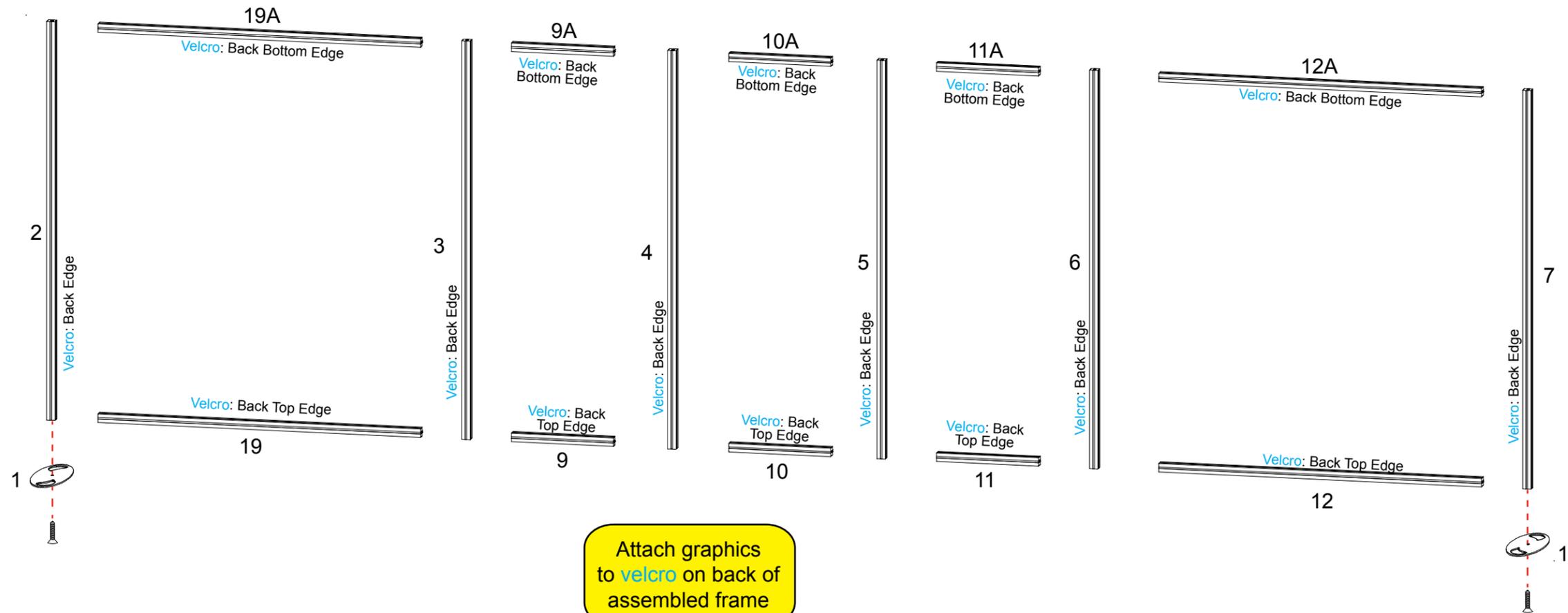
Attach graphics to velcro on back of assembled frame

eco systems™
SUSTAINABLE EXHIBITS

YOUR BRAND. YOUR DESIGN. YOUR PLANET.

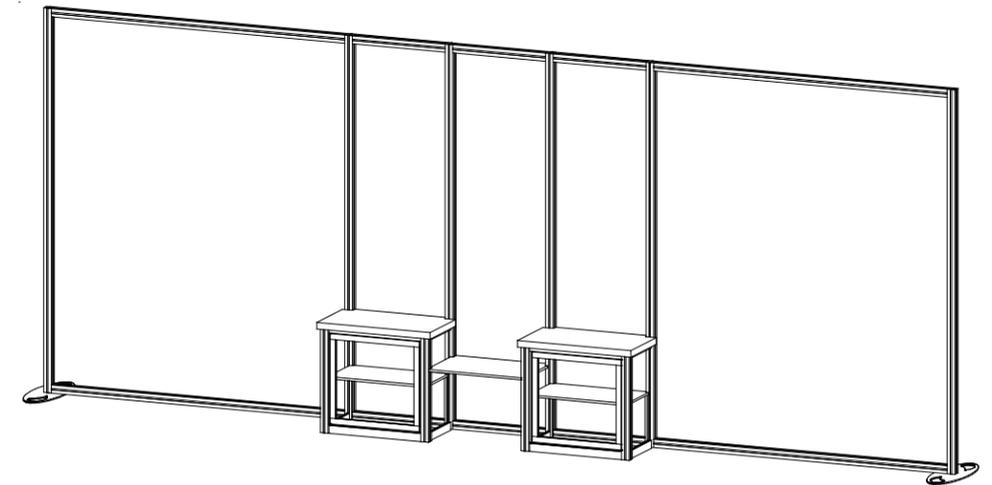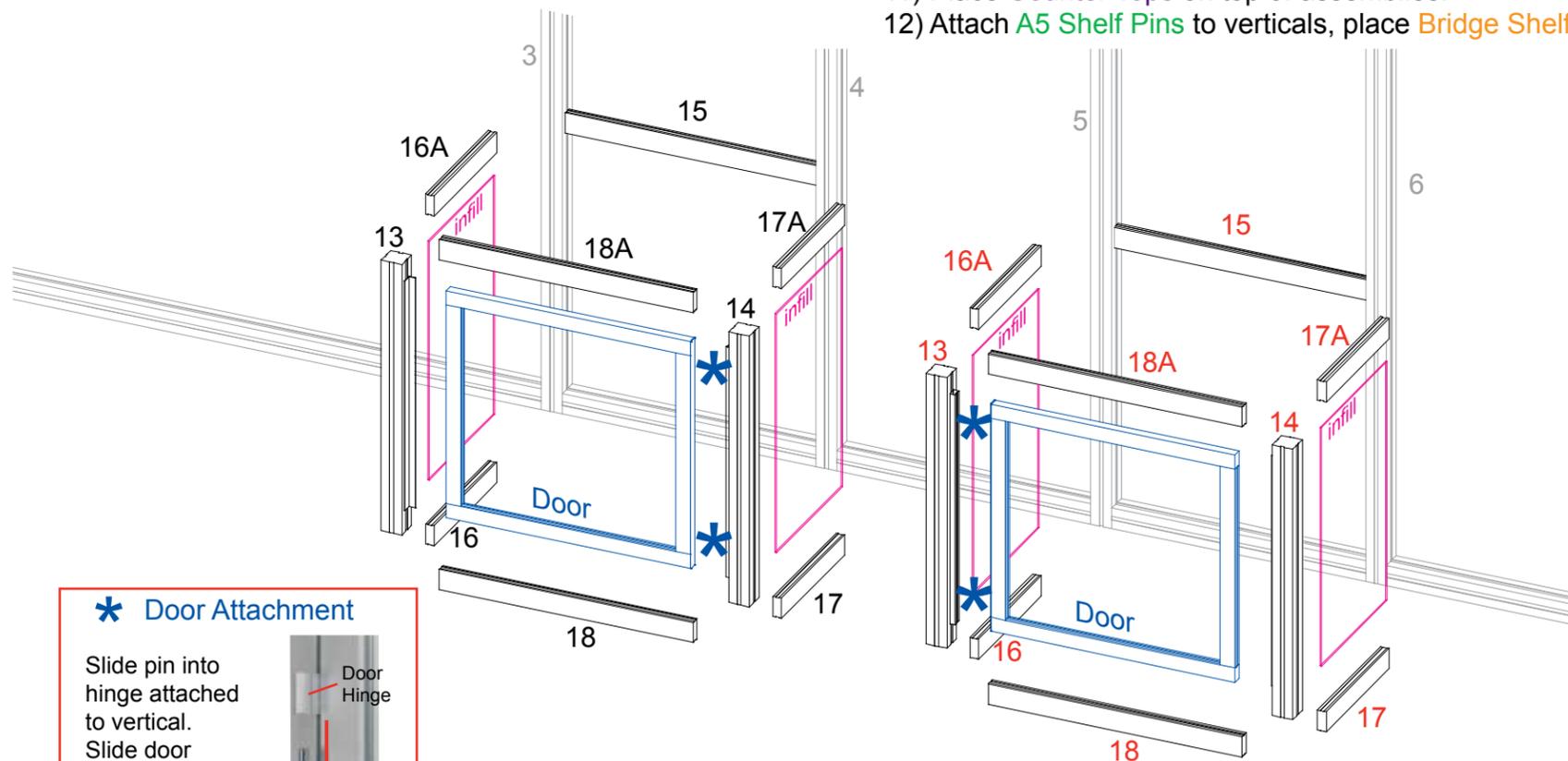| Item	Qty.	Description
13	1	24"h S44 Vertical Extrusion w/ Door Stop
14	1	24"h S44 Vertical Extrusion w/ Door Hinge
15	1	22"w Z45 Horizontal Extrusion
16/16A	1	12"w Z45 Horizontal Extrusion
17/17A	1/1	12"w Z45 Horizontal Extrusion
18/18A	1/1	22"w Z45 Horizontal Extrusion
13	1	24"h S44 Vertical Extrusion w/ Door Hinge
14	1	24"h S44 Vertical Extrusion w/ Door Stop
15	1	22"w Z45 Horizontal Extrusion
16/16A	1	12"w Z45 Horizontal Extrusion
17/17A	1/1	12"w Z45 Horizontal Extrusion
18/18A	1/1	22"w Z45 Horizontal Extrusion

Steps:
1) Connect horizontal [15] between backwall verticals [3,4].
2) Attach horizontals [16,16A] between vertical [13] & backwall vertical [3], sliding infill between verticals.
3) Connect horizontals [17,17A] between vertical [14] & backwall vertical [4], sliding infill between verticals.
4) Attach horizontals [18,18A] between verticals [13,14].
5) Connect horizontal [15] between backwall verticals [5,6].
6) Attach horizontals [16,16A] between vertical [13] & backwall vertical [5], sliding infill between verticals.
7) Connect horizontals [17,17A] between vertical [14] & backwall vertical [6], sliding infill between verticals.
8) Attach horizontals [18,18A] between verticals [13,14].
9) Install Door to verticals [14] & [13]. See Door Attachment detail.
10) Attach Shelf Supports to inside of assemblies, using Velcro; place Internal Shelf in each cabinet.
11) Place Counter Tops on top of assemblies.
12) Attach A5 Shelf Pins to verticals, place Bridge Shelf.

When assembled

Door Attachment

Slide pin into hinge attached to vertical. Slide door hinge over pin.

Door Hinge
Pin
Hinge

Shelf Pin

Slide shelf pin into groove of extrusion & tighten set screw to secure.

set screw

eco systems™
SUSTAINABLE EXHIBITS
YOUR BRAND. YOUR DESIGN. YOUR PLANET.
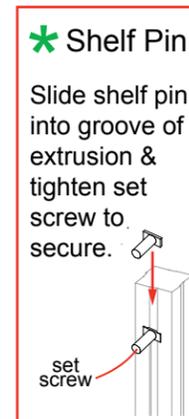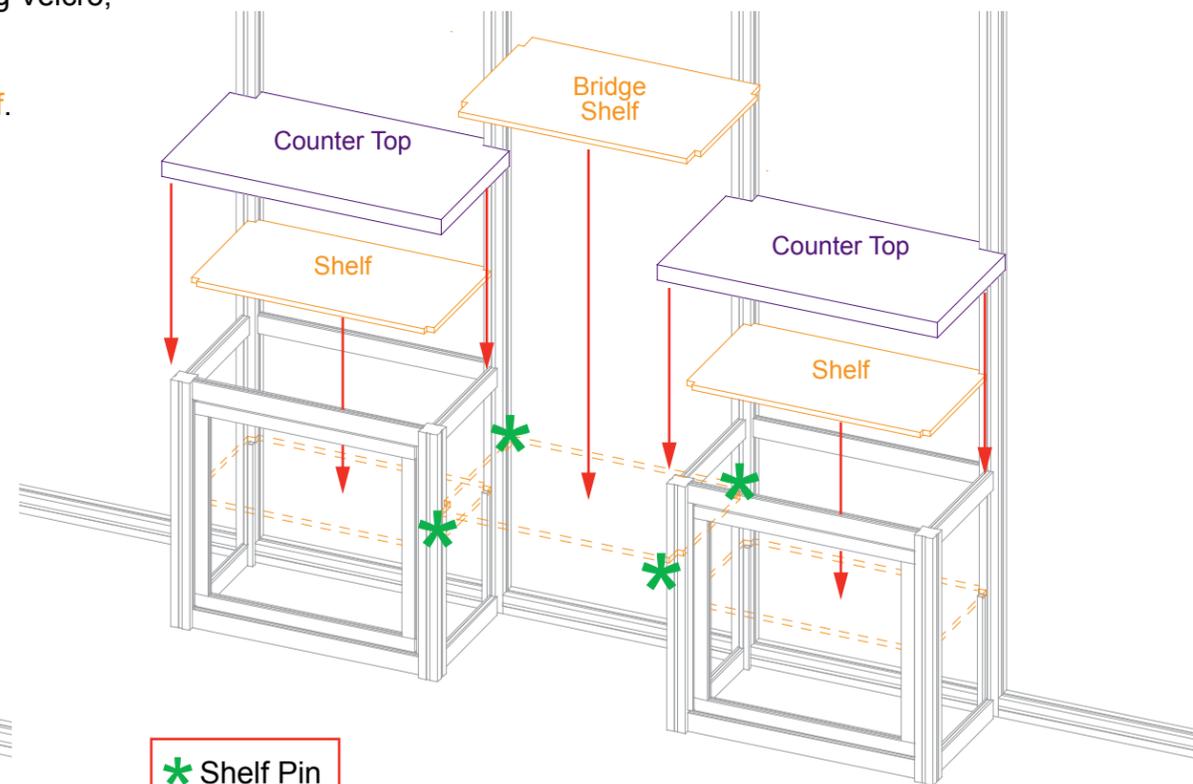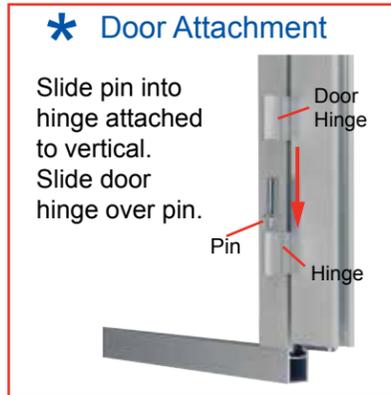
ĀERO

Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.
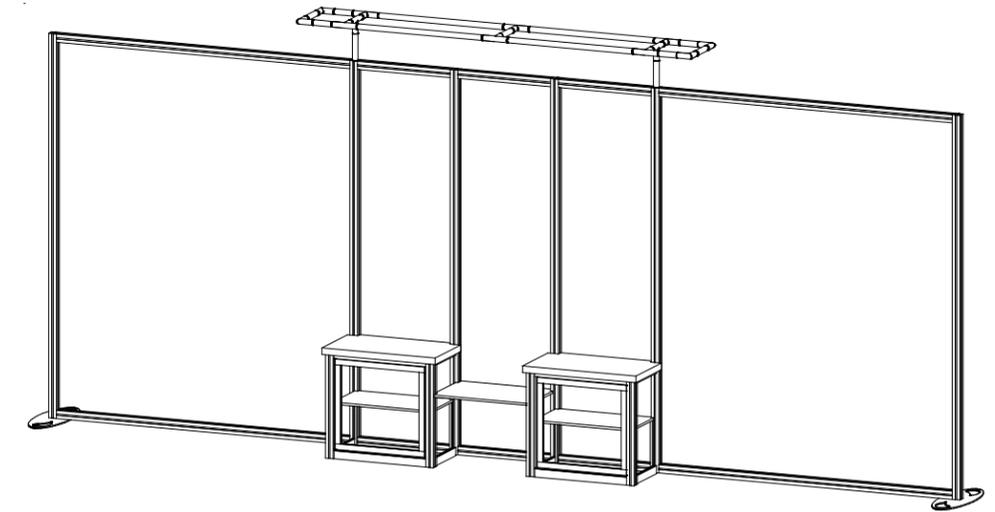
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Numbered Label
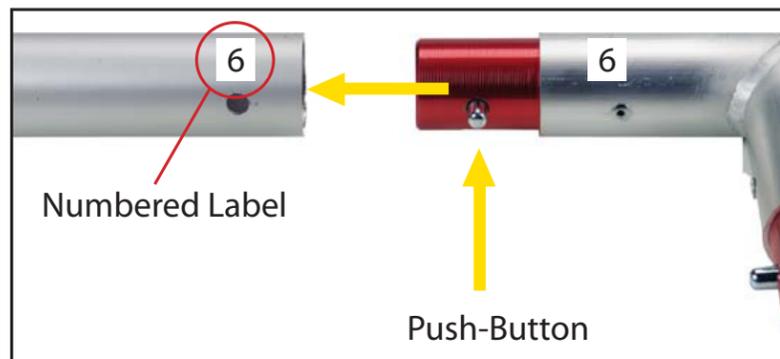
Push-Button

Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

Push-Button

Aero Frame Support Arm

* Canopy Installation

Slide assembled aero canopy supports over installed mount barrels.
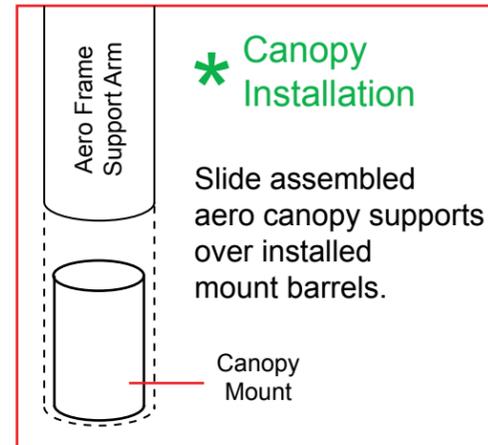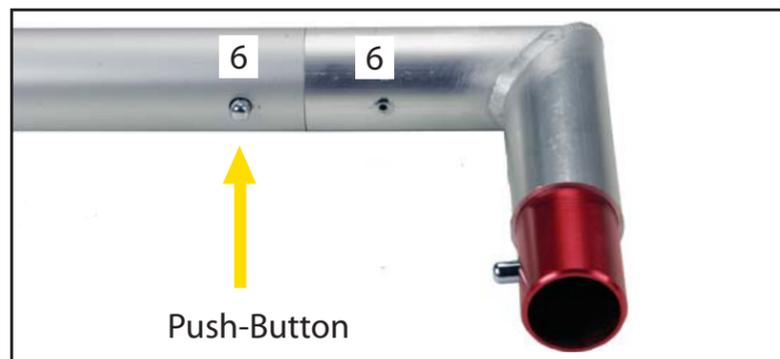
Canopy Mount

When assembled

Steps:
1) Assemble Aero frame in alphabetical order as shown.
2) Install Canopy Mounts to top of backwall verticals.
3) Connect assembled Aero frame to top of Canopy Mounts. See Canopy Installation detail.

A C
B D

eco systems™

SUSTAINABLE EXHIBITS

YOUR BRAND. YOUR DESIGN. YOUR PLANET.
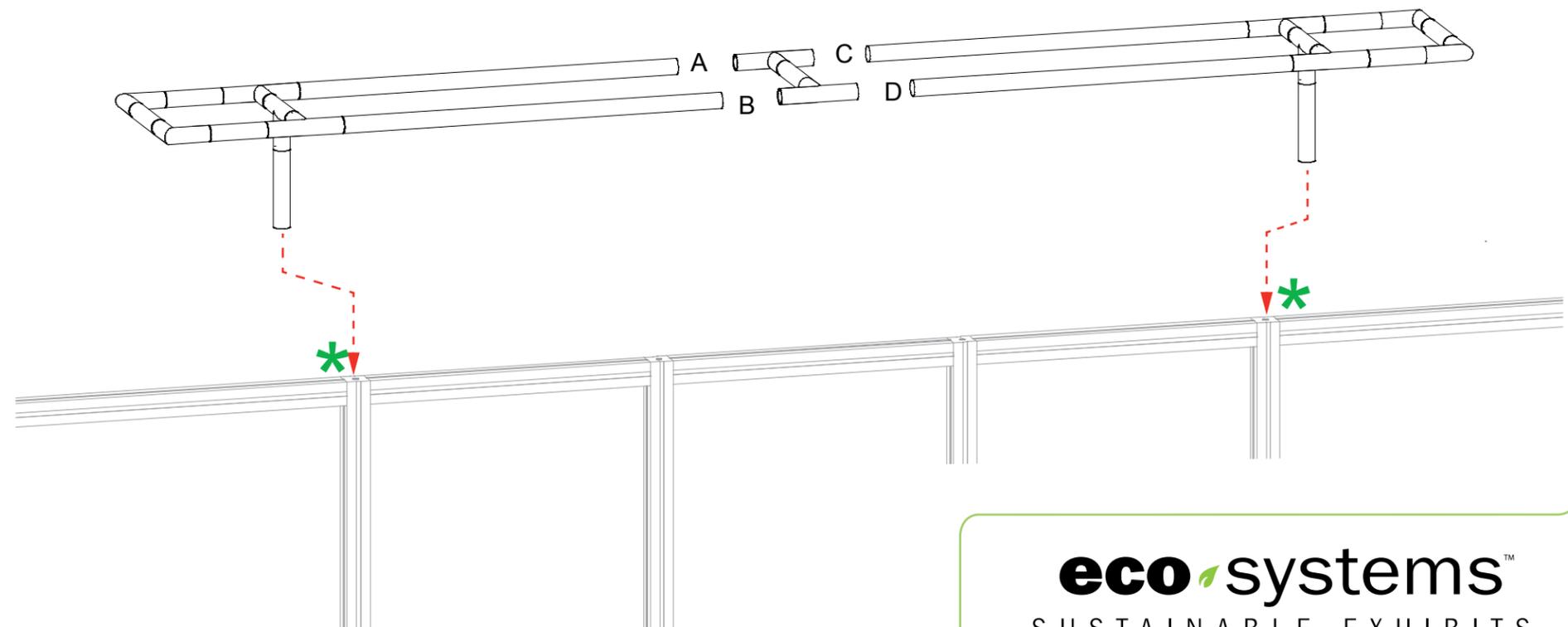
Steps:
1) Install Monitor Mount to front of verticals [4,5].
   See Monitor Mount Attachment detail.
2) Attach Graphic Panels to verticals [2,7] using screw caps.
   See Graphic Attachment detail.
3) Connect Shelves to verticals [2,7]. See Shelf Attachment detail.
4) Attach Wings to left & right sides of backwall using A10 clips.
   See Wing Attachment detail.
5) Connect Header Graphic above monitor mount,
   using H8 clips & Velcro.
6) Attach Lights to top horizontal. See Light Attachment detail.

＊ Light Attachment

Light

Clip

Light

Clip

Extrusion

Light

Lock Clip into Groove of Horizontal Extrusion,
then slide Light onto Clip.

When assembled

Light

Light

Light

Light

＊ Monitor Mount Attachment

Setscrew

Setscrew

Insert connector
into groove of
extrusion.
Tighten setscrew
to secure in place.

Attach wall plate to
connectors
using bolts provided.

＊ Graphic Attachment

V20

Graphic

Screw
Cap

Slide V20 connector into groove
of extrusion, then secure graphic
to connector using screw cap.

＊ Shelf Attachment

Insert lock into groove of vertical
extrusion and tighten setscrew.

Back of Shelf

Setscrew will face
outward for ease
of assembly

Lock

Setscrew

Header Graphic

wing

Graphic

Shelf

Graphic

Shelf

wing

Graphic

Shelf

＊ H8 Clip

Velcro

Monitor
Mount

Graphic

Shelf

Graphic

Shelf

Graphic

Shelf

wing

wing

＊ Wing Attachment

① ③ ② ④

Wing

1) Slide A10 connector
   into groove of extrusion.
2) Tighten set screw to
   secure A10 to extrusion.
3) Insert Infill into Clamp
4) Tighten knob to secure
   wing in place.

eco systems
SUSTAINABLE EXHIBITS

YOUR BRAND. YOUR DESIGN. YOUR PLANET.